

Abstract Of The Disclosure

A modular conveying assembly includes a conveyor belt module for use with in-line rollers. The module includes first and second hinge member. The first hinge member extends forwardly in the direction of conveyor travel, and includes a first opening defining a first space extending along an axis transverse to the direction of conveyor travel for receiving a first hinge pin. The second hinge member extends in a direction opposite to the first hinge member, and includes a second opening defining a second space extending along an axis transverse to the direction of conveyor travel for receiving a second hinge pin. A stub extends from the first hinge member transverse to the direction of conveyor travel, and surrounds at least a portion of the first space for rotatably mounting a roller thereon for rotation around the first space.